

# CPIM-MPR<sup>Q&As</sup>

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### QUESTION 1

What uses cost determined before production begins?

- A. Standard cost
- B. Cost of quality
- C. Average cost
- D. Analysis cost

Correct Answer: A

### QUESTION 2

Using non-cumulative methods, what is the ATP in period 1?

<b>Item: 65633</b>		<b>Description: Frozen Cod</b>									
<b>Lot Size: 500</b>		<b>Mfg Lead Time: 2</b>								<b>Demand Time Fence: 3</b>	
<b>On Hand: 300</b>		<b>Safety Stock: 70</b>								<b>Planning Time Fence: 8</b>	
<b>Period</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>11</b>
<b>Forecast</b>	50	55	55	55	50	50	50	50	40	40	40
<b>Customer Orders</b>	39	60	70	43	31	19	7	2	0	0	0
<b>Projected Available Balance</b>											
<b>Master Production Schedule</b>											

- A. 88
- B. 100
- C. 261
- D. 300

Correct Answer: A

### QUESTION 3

Benefit/s of supply chain simulation is/are:

- A. To help understand the overall supply chain processes and characteristics by graphics/animation
- B. To be able to capture system dynamics: using probability distribution, user can model unexpected events in certain

areas and understand the impact of these events on the supply chain

C. To minimize the risk of changes in planning process: by what-if simulation, user can test various alternatives before changing plan.

D. All of these

Correct Answer: D

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#### QUESTION 4

When the last operation in the routing is scheduled first and is scheduled for complete at the due date, this is called:

A. Timid scheduling

B. Rearward scheduling

C. Self-assistant scheduling

D. Backward scheduling

Correct Answer: D

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#### QUESTION 5

The sum of the benefits the customer receives and can be more than the product itself is called:

A. value

B. price

C. quality

D. workforce

Correct Answer: A

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#### QUESTION 6

Raw materials are recorded into work-in-process, when work is completed and becomes finished goods; the work-in-process inventory is relieved by multiplying the number of units completed by the number of parts in the bill of material, in which system?

A. post-deduct system

B. leveling system

C. demand pattern system

D. Work-in-progress system

Correct Answer: A

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**QUESTION 7**

In the previous problem how much actual time will be needed to run the order if the work center has an efficiency of 120% and a utilization of 80%?

- A. 38 hours
- B. 38.2 hours
- C. 32.8 hours
- D. 32 hours

Correct Answer: C

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**QUESTION 8**

A work center consists of 4 machines each working a 16-hour day for 5 days a week. What is the weekly available time?

- A. 230 hours per week
- B. 300 hours per week
- C. 350 hours per week
- D. 320 hours per week

Correct Answer: D

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**QUESTION 9**

A particular type of production control system used varies from company to company, but all should perform the preceding functions is called:

- A. Mechanizing system
- B. Developed system
- C. Manufacturing system
- D. Master system

Correct Answer: C

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**QUESTION 10**

A tool may shift, a gauge may move, a machine may wear, or an operator may make a mistake, there is a specific reason for these causes of variation, which is called:

- A. Flexible variation
- B. Convertible variation
- C. Assignable variation
- D. Transferable variation

Correct Answer: C

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## QUESTION 11

An attempt to provide more satisfying meaningful jobs and to use the worker's mental and interpersonal skills is called:

- A. Job assignment
- B. Job design
- C. Job enrichment
- D. Job accomplishment

Correct Answer: B

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## QUESTION 12

The charts that are merely histograms that are recognized in such a way as to show the highest bar first and all others in descending order from high to low are known as:

- A. Cause-and-effect charts
- B. Process flowcharts
- C. Scatter-plots
- D. Pareto charts

Correct Answer: D

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## QUESTION 13

Based on material flow, processes can be organized in which way?

- A. Flow
- B. Intermittent
- C. Project

D. All of the above

Correct Answer: D

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## QUESTION 14

Knowing the quantity beyond which the cost of using method B becomes less than for method A enables us to decide easily which process to use to minimize the total cost, this quantity is called:

- A. cost of quantity point
- B. total cost production
- C. fixed cost projected point
- D. cost equalization point

Correct Answer: D

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## QUESTION 15

A distributor has decided to implement push replenishment throughout its network. Which action is most consistent with this decision?

- A. establishing double order points
- B. establishing a bill of distribution
- C. establishing safety stocks
- D. establishing lead times

Correct Answer: B

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