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QUESTION 1

What is the outcome of Hypothesis Testing, where P Value ≥ 0.05 ?

- A. Accept Alternate Hypothesis
- B. Reject Null
- C. Accept Null Hypothesis
- D. Data is normal

Correct Answer: C

QUESTION 2

SIPOC stands for Suppliers, Inputs, _____, Output and Customers.

- A. Production
- B. Process
- C. Products
- D. Presentation

Correct Answer: B

QUESTION 3

A Six Sigma tool that helps to screen factors by using graphical techniques to logically subgroup multiple discrete X's plotted against a continuous Y is known as a _____ Chart.

- A. SIPOC
- B. Multi-Vari
- C. Box Plot
- D. Whisker

Correct Answer: B

QUESTION 4

If a Six Sigma project was to reduce repair station inventory and the team found the inventory was creeping up over time which Lean tools should be considered in the Control Phase to reestablish and sustain the project success?

- A. Review the Visual Factory to assure inventory in excess of desired visible

- B. Improve the lighting to assure adequate visibility
- C. Analyze data from supplier deliveries
- D. Reword the standardized work instructions to use active verbs and not passive phrases

Correct Answer: A

QUESTION 5

Six Sigma refers to a process whose output has at least 75% of its data points within 6 Standard Deviations from the Mean.

- A. True
- B. False

Correct Answer: B

QUESTION 6

Post delivery defects are aimed to be

- A. You will Change your Specification limits
- B. Shift your specification limits to target
- C. Shift your mean performance within specification limits
- D. No action required

Correct Answer: C

QUESTION 7

Upon completion and validation of an improvement to a process a Belt and the Project Team create a Control Plan that contains which of these?

- A. Standard operating work description of the process change
- B. Description of the monitoring system in place to assure continued compliance
- C. Summary of the targeted critical metrics for process performance measurement
- D. All of the above

Correct Answer: D

QUESTION 8

A process has its CPk value less than 1. The process is _____.

- A. Stable
- B. Capable
- C. Not Capable
- D. None of the above

Correct Answer: C

QUESTION 9

The design and code review effort is high (process is effective) in a project, and it results in less number of defects injected in UAT phase. Identify the appropriate type of correlation between review effort and number of defects. (Assume that "r" value is good).

- A. Positive Correlation
- B. Strong Negative Correlation
- C. Non linear Correlation
- D. Strong Positive Correlation

Correct Answer: B

QUESTION 10

One method of implementing control to the critical phase of a process is to automate the stoppage of the process if a key metric goes out of specification.

This control tool is called _____.

- A. Process Interruption
- B. Poka-Yoke
- C. Spec Stop
- D. Flow Protection

Correct Answer: B

QUESTION 11

A Monitoring Plan put into place at the conclusion of a project will provide for adequate systems with key metric readouts indicating out-of-spec conditions.

- A. True

B. False

Correct Answer: A

QUESTION 12

The deviation of the measured value from the actual value experienced over time is known as the _____.

A. Bias

B. Linearity

C. Repeatability

D. Stability

Correct Answer: A

QUESTION 13

How many experimental runs exist in a Full Factorial and fully randomized design for 4 factors with 2 replicates for the Corner Points and no Center Points? The factors in the experiment are only at 2- levels.

A. 10

B. 32

C. 256

D. 64

Correct Answer: B

QUESTION 14

Six Sigma refers to a process whose output has 100% of its data points within 8 Standard Deviations from the Mean.

A. True

B. False

Correct Answer: A

QUESTION 15

At the beginning of a project we must keep in mind there are basically three views of a process: What you THINK it is, What the SUPPLIER wants and What it SHOULD be.

A. True

B. False

Correct Answer: B

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