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QUESTION 1

The 5 Why Analysis is only useful if the possible independent variable can be broken down into five possible causes.

A. True

B. False

Correct Answer: B

QUESTION 2

When looking at a distribution graph, the Mean is defined as the _____.

A. Average based on the sample size

B. Aggression measured

C. Total sample size

D. Measurement based off a quarter of the sample size

Correct Answer: A

QUESTION 3

Lean focuses on the sequence of activities and work required to produce a product or a service. This flow is called a _____.

A. Value-add Flow

B. Production Map

C. Value Stream

D. Operating Procedure

Correct Answer: C

QUESTION 4

When looking at a distribution graph, the Mean is defined as the _____.

A. Average based on the sample size

B. Aggression measured

C. Total sample size

D. Measurement based off a quarter of the sample size

Correct Answer: A

QUESTION 5

A process can be defined as a repetitive and systematic series of steps or activities where inputs are modified or assembled to achieve a _____ result.

A. Revenue total

B. Month end

C. Customer desired

D. Budgeted

Correct Answer: C

QUESTION 6

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the _____.

A. Standard Deviation

B. Mean

C. Median

D. True value

Correct Answer: D

QUESTION 7

According to the definition of Rolled Throughput Yield which of the following items best describe the purpose of RTY?

A. A function of Y=f(x)

B. Determines incremental Growth

C. Isolates the increase throughput

D. Accounts for rejects and reworks

Correct Answer: D

QUESTION 8

Kanbans work best with pull systems for determining the timing of which products or services are produced.

A. True

B. False

Correct Answer: A

QUESTION 9

Nominal Scale data consists of names, labels or categories and cannot be arranged in any mathematical ordering scheme. Complex arithmetic functions cannot be easily applied to Nominal Data:

A. True

B. False

Correct Answer: A

QUESTION 10

A Stable process is a process whose output is consistent over time. A primary tool used to analyze Stability would be a _____.

A. Data Forward Plot

B. Bag Plot

C. Min/Max Plot

D. Time Series Plot

Correct Answer: D

QUESTION 11

After a Belt has put data through the smoothing process which chart would be used to look for trends in the data?

A. Moving Average Chart

B. Multi-Vari Chart

C. X bar Chart

D. Pareto Chart

Correct Answer: A

QUESTION 12

Which element of waste best describes "the unnecessary movement of materials and/or goods"?

A. Overprocessing

B. Motion

C. Conveyance

D. Correction

Correct Answer: C

QUESTION 13

The ability to repeat the same measurement obtained with one measurement instrument used several times by one appraiser while measuring the identical characteristic on the same part is known as _____.

A. Repeatability

B. Bias

C. Linearity

D. Reproducibility

Correct Answer: A

QUESTION 14

Significant variation in process performance is a consequence of several causes that can be classified using terminologies shown here. (Note: There are 2 correct answers).

A. Common

B. Random

C. Uneducated

D. Special

E. Vital

Correct Answer: AD

QUESTION 15

The difference between the largest observation and the smallest observation in the data set is known as the _____.

A. Breadth

B. Range

C. Spread

D. Median

Correct Answer: B