



# MB6-884<sup>Q&As</sup>

Microsoft Dynamics AX 2012 Lean Manufacturing

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### QUESTION 1

You are adding a new production flow version in the Production flows form. You select the Copy from version option and do not select the Duplicate Kanban rules option. Which of the following statements about the newly created production flow version are true? (Each correct answer presents a complete solution. Choose two.)

- A. The Quantity per cycle from the existing production flow version will be copied to the new production flow version.
- B. The Effective date and the Expiration date from the existing production flow version will be copied to the new production flow version.
- C. The Average takt time, Minimum takt time, Maximum takt time, and Period for actual cycle time (days) from the existing production flow version will be copied to the new production flow version.
- D. No production flow activities from the existing production flow version will be copied to the new production flow version.

Correct Answer: AC

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### QUESTION 2

In Microsoft Dynamics AX 2012, when is a transfer activity set up as subcontracted? (Each correct answer presents a complete solution. Choose two.)

- A. When Freighted by is set to Shipper and the To warehouse is managed by a vendor
- B. When Freighted by is set to Shipper and the From warehouse is managed by a vendor.
- C. When Freighted by is set to Recipient and the From warehouse is managed by a vendor.
- D. When Freighted by is set to Recipient and the To warehouse is managed by a vendor.

Correct Answer: AD

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### QUESTION 3

You add a Value Stream to an Organization hierarchy in the Organization administration module of Microsoft Dynamics AX 2012, and publish the Organization hierarchy. How is the Value Stream in the published Organization hierarchy distinguished from Value Streams not belonging to Organization hierarchies?

- A. A new record is created for the Value Stream added to the Organization hierarchy and it contains a reference to the Organization hierarchy.
- B. The In hierarchy check box in the Value Stream is selected.
- C. The DUNS number field in the Value Stream contains a reference to the Organization hierarchy code.
- D. After the Value Stream is added to a hierarchy, it can be edited only in the Hierarchy designer and not in the Value Stream form.

Correct Answer: B

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#### QUESTION 4

An inventory controlled withdrawal Kanban is posted between two sites in the same legal entity. Which cost is used to post transactions in the receiving organization?

- A. last cost for the receiving organization
- B. standard cost for the receiving organization
- C. last cost for the shipping organization
- D. standard cost for the shipping organization

Correct Answer: B

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#### QUESTION 5

You need to determine whether the production flow is running too quickly. Which takt time should you compare with the actual takt time?

- A. average
- B. minimum
- C. maximum
- D. required

Correct Answer: B

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