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QUESTION 1

Which of these items are not part of what is necessary for successful Kaizens?

A. Good lighting

B. Management support

C. Operator support

D. Analysis tools

Correct Answer: A

QUESTION 2

How do you check that a regression model is valid?

A. Residuals are normally distributed

B. Residuals are independent

C. Residuals have constant variation

D. All of the above

Correct Answer: D

QUESTION 3

Three different operators perform MSA on 10 parts. They measure the same 10 parts twice. What would the Total # of readings be?

A. 30

B. 60

C. 120

D. 10

Correct Answer: B

QUESTION 4

Accuracy can be assessed in several ways and a fairly accurate means of measurement is visual comparison.
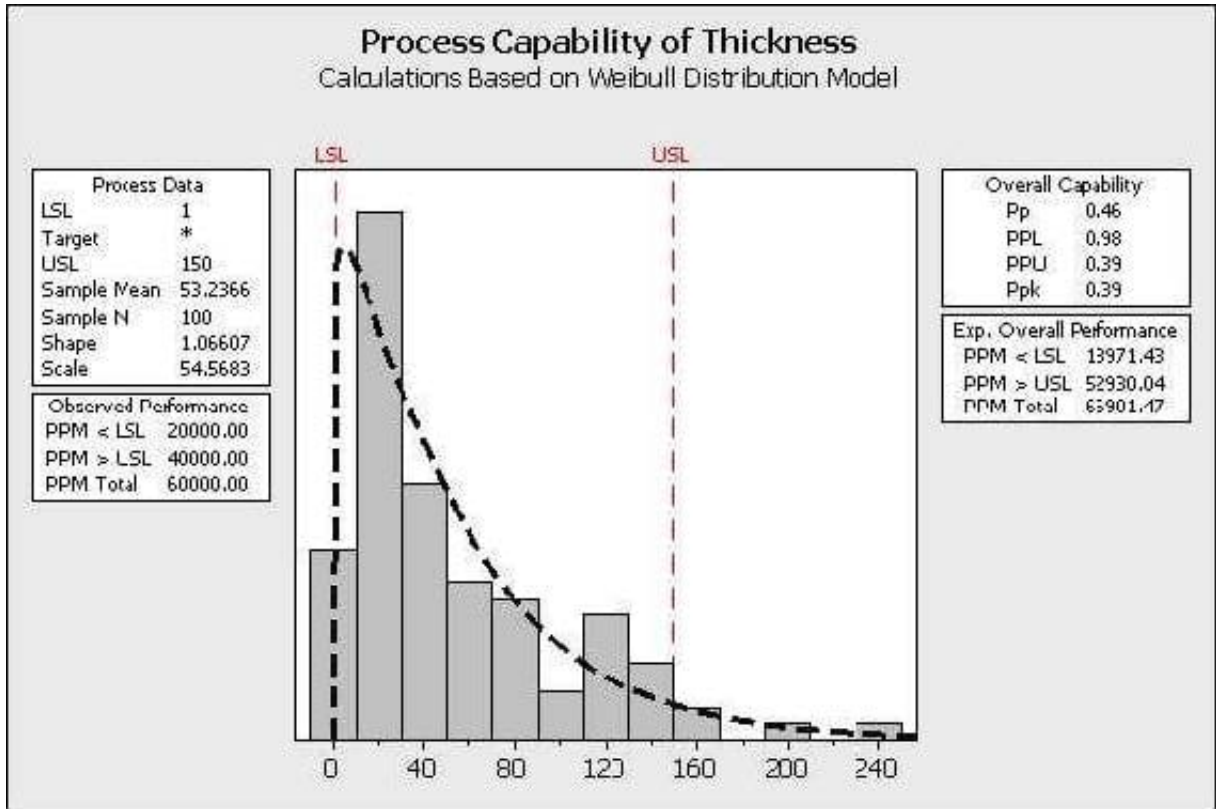
A. True

B. False

Correct Answer: B

QUESTION 5

Review the analysis shown here.

Which statements are true about the process? (Note: There are 3 correct answers).

A. The initial focus for this project would be to determine why the thicknesses are so frequently too low.

B. The majority of the process is closer to the lower specification limit.

C. This process is described with the Weibull Distribution.

D. The process has more problems with Variation than Centering.

E. The process follows a non-normal distribution with the given data.

Correct Answer: BDE