

LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt





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QUESTION 1

Assessing process proportion as opposed to evaluating a process with respect to a set target can be done using which of these?

- A. Process proportion equals some value range
- B. Process proportion equals some desired value
- C. Target is current
- D. Proportion of the tail is equal

Correct Answer: B

QUESTION 2

Which of the following terms refers to a trial implementation of the proposed design or process change on a reduced scale?

- A. Production Run
- B. Pilot
- C. Design of Experiments
- D. Comparative Method

Correct Answer: B

QUESTION 3

A Belt has determined that the inventory of repair parts at a rework station can be reduced by 45%. According to Cost of Poor Quality (COPQ) definitions inventory reduction would be considered _____.

- A. Soft Savings
- B. COPQ efficiency
- C. Median Savings
- D. Hard Savings

Correct Answer: D

QUESTION 4

What is the Ppk of a process with a spread of 24 units, an average of 68, an upper limit of 82 and a lower limit of 54?

- A. 1.68
- B. 2.00
- C. 4.00
- D. 4.42

Correct Answer: C

QUESTION 5

For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a _____ to display the data?

- A. Individual Chart
- B. C Chart
- C. Xbar Chart
- D. P Chart

Correct Answer: D

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