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Lean Six Sigma Master Black Belt

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QUESTION 1

A Process Map is created in order that a Belt can _____.

- A. Follow the product to the end
- B. Get the line people's names correct
- C. Capture all the activities comprising the process
- D. Manage the input inventory delivery schedule

Correct Answer: C

QUESTION 2

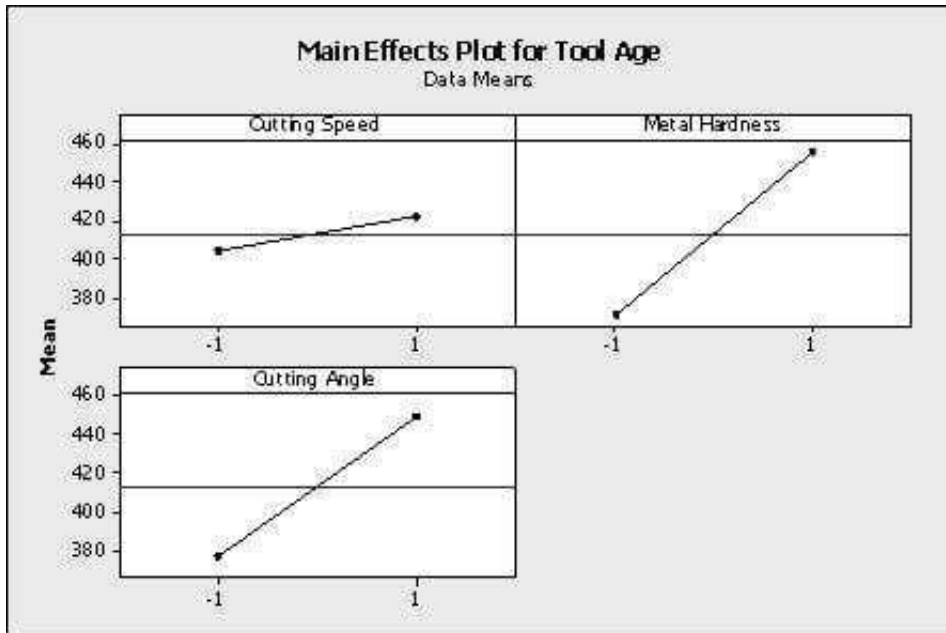
Which item(s) listed would impact the Process Capability for a process with a continuous output? (Note: There are 4 correct answers).

- A. Shape of process data distribution (e.g. Normal Distribution)
- B. Process Technology
- C. Process Standard Deviation
- D. Presence of Special Causes or solely Common Causes
- E. Seasonal variation in process

Correct Answer: ACDE

QUESTION 3

Which statement(s) are correct about the DOE Factorial plot output here? (Note: There are 3 correct answers).



- A. Two factors were operated at 3 levels each
- B. The highest tool age was achieved with metal hardness at high level while keeping the cutting speed at the low level
- C. The design indicated above is a 32 factorial design
- D. The cutting speed and cutting angle are at the low level for the least tool age achieved
- E. All factors had 2 levels in the experiment

Correct Answer: BCE

QUESTION 4

When one speaks of 20% of something contributing 80% of the affect they are referring to what is known as the _____.

- A. Shewhart Example
- B. Connection Principle
- C. Balance Equation
- D. Pareto Principle

Correct Answer: D

QUESTION 5

A Full Factorial experiment using a 3 level 3 factor approach has been proposed to test the viability of an extrusion machine experiment. How many treatment combinations will this approach involve?

A. 6

B. 9

C. 27

D. 54

Correct Answer: C

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