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QUESTION 1

The variation in the average of the measurements made by different appraisers using the same measuring instrument when measuring the identical characteristic is known as?

- A. Repeatability
- B. Bias
- C. Linearity
- D. Reproducibility

Correct Answer: D

Reference: <http://isoconsultantpune.com/measurement-system-analysis/>

QUESTION 2

An important factor in a viable _____ is to determine who, when and to what level various personnel must be trained to maintain the improvements made to a process.

- A. Control Plan
- B. FMEA
- C. Standard Operating Procedure
- D. Process Map

Correct Answer: C

QUESTION 3

A _____ is a graphical presentation of sample data that shows the number of times that a data point is a specific number.

- A. Fishbone Diagram
- B. Histogram
- C. Pie Chart
- D. Box Plot

Correct Answer: B

QUESTION 4

To reduce the people or operator introduced defects into a process it is best if a Belt can design and implement a means of _____ into the process.

- A. Measurement automation
- B. Operator alertness
- C. Full Automation
- D. Constant supervision

Correct Answer: C

QUESTION 5

SIPOC stands for Suppliers, Inputs, _____, Output and Customers.

- A. Production
- B. Process
- C. Products
- D. Presentation

Correct Answer: B

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