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QUESTION 1

The essence of Lean is to concentrate effort on _____ while improving process flow to achieve speed and agility at lower cost.

- A. Defect removal
- B. Removing waste
- C. Overtime reduction
- D. Rework reduction

Correct Answer: B

QUESTION 2

The essence of Lean is to concentrate effort on removing waste while improving process flow to achieve _____ at lower cost.

- A. Inventory
- B. Sales
- C. Speed and agility
- D. Downtime

Correct Answer: C

Reference: https://books.google.com.pk/books?id=L7BDjeOiFV4Candpg=PA223andlpg=PA223anddq=six+sigma+The+essence+of+Lean+is+to+concentrate+effort+on+removing+waste+while+improving+process+flow+to+achieve+a+t+lower+cost&source=bl&dots=DMtMXpUFgHandsig=TaxN79hCd6zjPRN1tR7_pMeETsandhl=en&sa=X&ved=2ahUKEwjfoKaZ7oPfAhVNOBoKHRw2BxAQ6AEwBHoECAYQAQ#v=onepageandq=six%20sigma%20The%20essence%20of%20Lean%20is%20to%20concentrate%20effort%20on%20removing%20waste%20while%20improving%20process%20flow%20to%20achieve%20at%20lower%20cost&df=false

QUESTION 3

Training cost \$2,500 and a project required an initial investment of \$23,500. If the project yields monthly savings of \$2,500 beginning after 4 months, what is the payback period in months (before money costs and taxes)?

- A. 7.2
- B. 10.4
- C. 14.4

D. 28.8

Correct Answer: C

QUESTION 4

The DMAIC approach to problem solving stands for Define, Measure, Analyze, _____ and Control.

A. Improve

B. Identify

C. Itemize

D. Initiate

Correct Answer: A

Reference: <http://asq.org/learn-about-quality/six-sigma/overview/dmaic.html>

QUESTION 5

The essence of Lean is to concentrate effort on _____ while improving process flow to achieve speed and agility at lower cost.

A. Defect removal

B. Removing waste

C. Overtime reduction

D. Rework reduction

Correct Answer: B

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