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QUESTION 1

One of the 5S approaches to eliminating waste is to minimize work activities that are out of the ordinary thereby requiring unusual decisions and actions to accomplish the correct things. This 5S tool is called _____.

A. Standardizing

B. Scheduling

C. Sustaining

D. Sorting

Correct Answer: A

QUESTION 2

The length of wooden beams being sawed is measured by a line operator. Which is least likely to be influenced by the instrument?

A. Calibration of the instrument

B. Actual temperature of the liquid

C. Recording the measurement

D. Reading of the instrument

Correct Answer: C

QUESTION 3

A Belt gathered the following defect data for a coat production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

 Data: Cutting 37

 Forming 51

 Stitching 82

 Sealing 27

A. Forming, Sealing, Stitching, Cutting,

B. Cutting, Stitching, Sealing, Forming

C. Stitching, Forming, Cutting, Sealing

D. Forming, Cutting, Sealing, Stitching

Correct Answer: B

QUESTION 4

As we begin to describe the things occurring with our process through a Process Map we begin to see some steps that are NVA which stands for _____.

A. Non-value add

B. No violation allowed

C. Non-value actions

D. Next vehicle action

Correct Answer: A

QUESTION 5

A 5 Why Analysis is used to help identify possible defect causes when which one of the below listed tools is created?

A. Fishbone Diagram

B. SIPOC

C. X-Y Matrix

D. Pareto Chart

Correct Answer: A

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