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QUESTION 1

Lean had its origins in the development and practice of the _____ Production System.

- A. Honda
- B. Toyota
- C. Ford
- D. Motorola

Correct Answer: B

QUESTION 2

The data on SPC charts are typically constructed such that they have the most recent data point on the right hand side.

- A. True
- B. False

Correct Answer: A

QUESTION 3

Contingency Tables are used to perform which of these functions?

- A. Illustrate one-tail proportions
- B. Analyze the "what if" scenario
- C. Contrast the Outliers under the tail
- D. Compare more than two sample proportions with each other

Correct Answer: D

QUESTION 4

Lean Six Sigma's general approach to solving significant challenges related to a process is called _____.

- A. DOE
- B. SIPOC
- C. DMAIC D. FMEA

Correct Answer: C

QUESTION 5

Which statement(s) describe an undesirable situation when implementing SPC?

- A. The lower Control Limit for the R chart is equal to zero
- B. Attempt to use SPC for tracking transaction times at a warehouse
- C. A process is in Statistical Control before implementation of SPC
- D. The Control Limits are wider than the customer specification limits

Correct Answer: D

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