

## ICGB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Green Belt

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## QUESTION 1

Training cost is \$4,000 and a project required an initial investment of \$30,000. If the project yields monthly savings of \$2,000 beginning after 3 months, what is the payback period in months (before money costs and taxes)?

- A. 10
- B. 20
- C. 27
- D. 33

Correct Answer: B

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## QUESTION 2

When a Belt is analyzing sample data she should keep in mind that 95% of Normally Distributed data is within +/- 2 Standard Deviations from the Mean.

- A. True
- B. False

Correct Answer: A

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## QUESTION 3

Skewed, or Mixed, Distributions occur when data comes from several sources that are supposed to be the same yet are not.

- A. True
- B. False

Correct Answer: A

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## QUESTION 4

When creating a Cause and Effect Diagram the team needs to continually broaden their view as well as drill down until they identify all the potential \_\_\_\_\_ impacting their process.

- A. Line operators
- B. Root Causes
- C. Inventory issues
- D. Customer requests

Correct Answer: B

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## QUESTION 5

Six Sigma refers to a process whose output has at least 80% of its data points within +/- 6 Standard Deviations from the Mean.

A. True

B. False

Correct Answer: B

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