

IASSC Certified Lean Six Sigma Black Belt

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### **QUESTION 1**

Which statement(s) are incorrect about Fractional Factorial Designs?

A. A Half Fractional Design for 5 factors has the same number of experimental runs as a Full Factorial Design for 4 factors assuming no repeats or replicates or Center Points

- B. Quarter Fractional experiments can exist for those with 4 factors
- C. Resolution V design is desired while controlling costs of experimentation
- D. Half Fractional experiments do not exist for those designs with only 2 factors

Correct Answer: C

# **QUESTION 2**

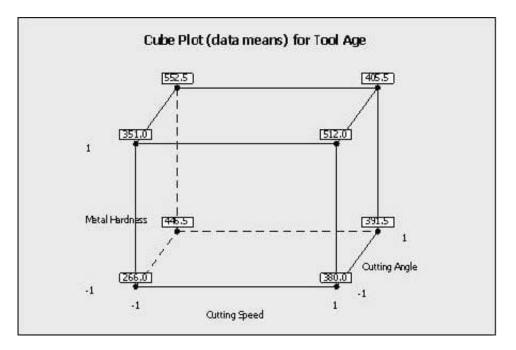
In the expansion of `DMADOV\\', M stands for

- A. Maximize
- B. Minimize
- C. Measure
- D. Modify
- Correct Answer: C

#### **QUESTION 3**

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).

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- A. When the cutting speed increased from low to high level, the tool age increases
- B. The coefficient of the metal hardness is positively related to the output of tool age
- C. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age
- D. These plots prove a statistically significance factor with 95% confidence
- E. These plots are an example of interaction plots

Correct Answer: ABC

# **QUESTION 4**

The Lean toolbox includes all of these items except \_\_\_\_\_\_.

- A. Mistake Proofing
- B. Visual Factory
- C. Design of Experiments
- D. Inventory Management

Correct Answer: C

### **QUESTION 5**

Statistical Difference is the magnitude of difference or change required to distinguish between a true difference, brought about by change or improvement, and one that could have occurred by chance.

#### A. True



B. False

Correct Answer: A

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