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QUESTION 1

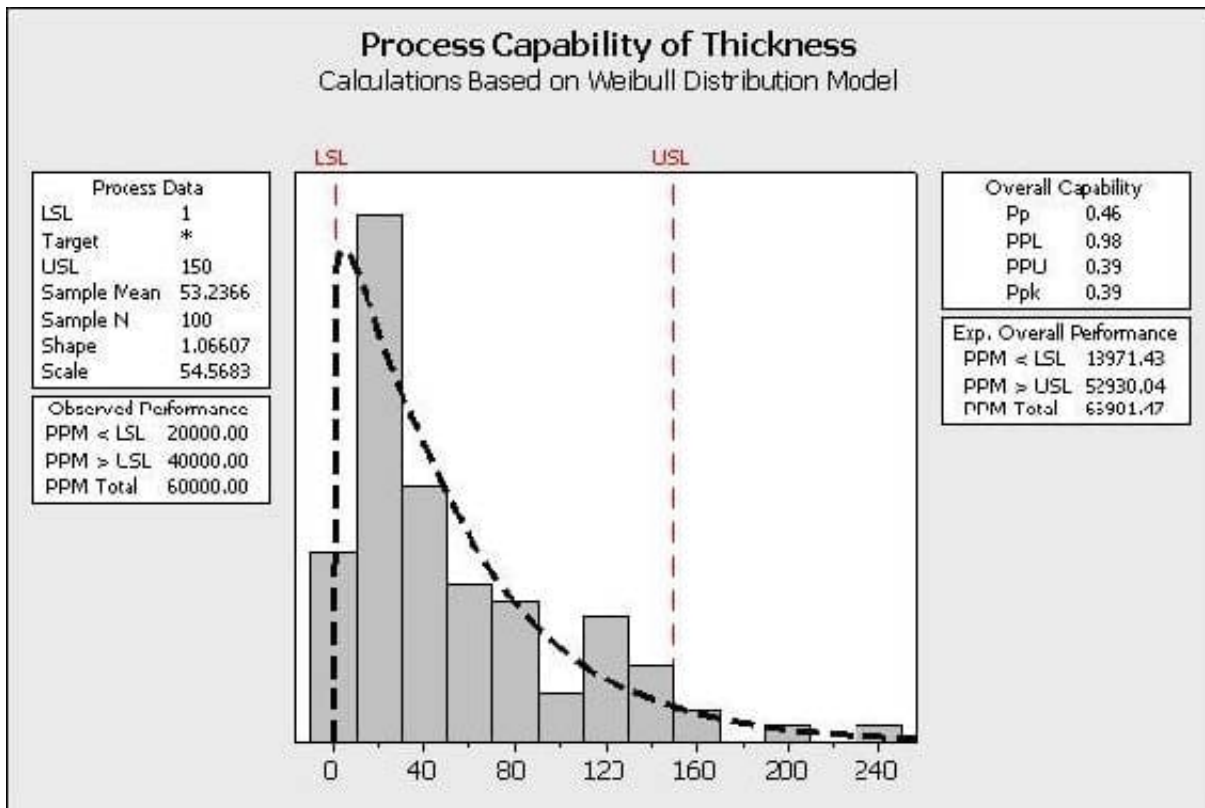
A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$3,800 in order to stay within budget. Using a sample of 38 first article components, a Mean of the new product upgrade price of \$3,680, and a Standard Deviation of \$120 was estimated. In order to increase the Long Term Z value to 5, what is the maximum long term variation in pricing the Belt can accept for his upgraded critical raw material component?

- A. \$6
- B. \$12
- C. \$24
- D. \$48

Correct Answer: C

QUESTION 2

Review the analysis shown here. Which statements are true about the process? (Note: There are 3 correct answers).



- A. The initial focus for this project would be to determine why the thicknesses are so frequently too low

- B. The majority of the process is closer to the lower specification limit
- C. This process is described with the Weibull Distribution
- D. The process has more problems with Variation than Centering
- E. The process follows a non-normal distribution with the given data

Correct Answer: BDE

QUESTION 3

A Factorial Experiment based on a Level 2 Design with 6 factors would require 16 runs to fully assess the interactions.

- A. True
- B. False

Correct Answer: B

QUESTION 4

_____ is the continuous hunt to close the gap between current and ideal situations.

- A. Kanban
- B. Kaizen
- C. 5S
- D. Poka-yoke

Correct Answer: B

QUESTION 5

What is the main difference between the concepts of 'lean

Correct Answer: A

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