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QUESTION 1

The English words used for the 5S's are _____, _____, Shining, Standardizing and Sustaining.
(Note: There are 2 correct answers).

- A. Shaping
- B. Sorting
- C. Shifting
- D. Straightening

Correct Answer: BD

QUESTION 2

Which statement(s) are incorrect about Fractional Factorial Designs?

- A. A Half Fractional Design for 5 factors has the same number of experimental runs as a Full Factorial Design for 4 factors assuming no repeats or replicates or Center Points
- B. Quarter Fractional experiments can exist for those with 4 factors
- C. Resolution V design is desired while controlling costs of experimentation
- D. Half Fractional experiments do not exist for those designs with only 2 factors

Correct Answer: C

QUESTION 3

The Lean toolbox includes all of these items except _____.

- A. Mistake Proofing
- B. Visual Factory
- C. Design of Experiments
- D. Inventory Management

Correct Answer: C

QUESTION 4

From this list select the items that define what an X-Y Diagram is. (Note: There are 4 correct answers).

- A. Created for every project
- B. Based on team's collective opinions
- C. Updated whenever a parameter is changed
- D. Used to show each step in a process
- E. A living document throughout project lifecycle

Correct Answer: ABCE

QUESTION 5

If an experiment has 5 factors and no replicates for a 2-level Experimental Design with 16 experimental runs which statement(s) are correct? (Note: There are 3 correct answers).

- A. The Main Effects for the 5 factors are not aliased or confounded but the 2-way interactions are confounded with the 3-way interactions
- B. The Main Effects are confounded with only 4-way interactions
- C. The Experimental Design is half-fractional
- D. The experiment has 8 experimental runs with the first factor at the high level
- E. The experiment has only 4 experimental runs with the 5th factor at the high level

Correct Answer: BCD

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