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Six Sigma Green Belt

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QUESTION 1

A 1-Sample t-test is used to compare an expected population Mean to a target.

- A. True
- B. False

Correct Answer: A

QUESTION 2

The chance of making a right or wrong conclusion.

- A. Risk
- B. Beta Risk
- C. Alpha Risk
- D. Mode

Correct Answer: A

QUESTION 3

When two Inputs have an impact on the Output together yet seem to have no or little impact on their own this is called a/an _____.

- A. Interaction
- B. Oddity
- C. Coincidence
- D. Impossibility

Correct Answer: A

QUESTION 4

Describe the roles and responsibilities of a Green Belt.

Correct Answer: Check the answer in explanation.

1.A Green Belt is a part-time (25%) project leader or member and provides most of the functions of a Black Belt (team leader) for lower-level project teams. 2.Green Belts are the “work horses” of strategic Six Sigma Management efforts. Most managers should be or become Green Belts. 3.For lower level teams, a Green Belt 4.Refines a draft project charter (process owners and champions should coauthor the first draft) 5.Reviews the draft charter with Champion

6.Selects team members 7.Facilitates the team 8.Communicates with the Champion and other stakeholders of the process 9.Analyzes data 10.Provides training in basic tools 11.Coordinates team efforts with higher level teams 12.Completes documentation zCompletes the control plan zSpreads the lessons learned

QUESTION 5

Which of the following is used to test the significance for the analysis of a Variance Table?

- A. t Test
- B. F Test
- C. Chi Square Test
- D. Acid Test

Correct Answer: B

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