

## CSSBB<sup>Q&As</sup>

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## QUESTION 1

If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?

- A. Xbar-R Chart
- B. Individual-MR Chart
- C. NP Chart
- D. CUSUM Chart

Correct Answer: A

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## QUESTION 2

An ANOVA used across many dependent variables could increase the Beta risk.

- A. True
- B. False

Correct Answer: B

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## QUESTION 3

The Japanese born function of a Kanban event utilizes a specific, step-by-step approach meant to bring about major changes to a process.

- A. True
- B. False

Correct Answer: B

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## QUESTION 4

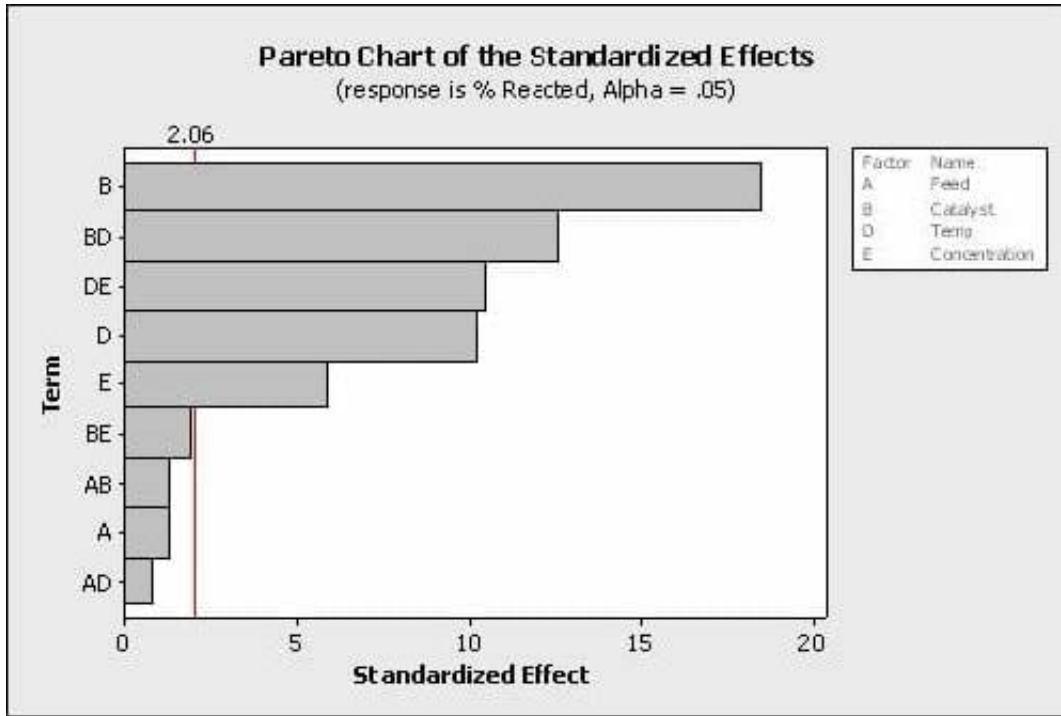
Appropriate measures means that measurements are \_\_\_\_\_.

- A. Representative
- B. Sufficient
- C. Contextual
- D. Relevant
- E. All of these answers are correct

Correct Answer: E

**QUESTION 5**

Which statement(s) are correct about the Pareto Chart shown here for the DOE analysis? (Note: There are 2 correct answers).



- A. It is unknown from this graph how many factors were in the Experimental Design
- B. The factors to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 2.06
- C. The effects to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 0.05
- D. The factors to keep in the mathematical model with a 5% alpha risk are BE, AB, A and AD

Correct Answer: AC