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QUESTION 1

For a batch manufacturing process, while assessing short term process variation, which variation category(ies) should one need to focus on? (Note: There are 2 correct answers).

- A. Variation within consecutive pieces
- B. Variation among consecutive batches
- C. Variation among groups of pieces
- D. Variation among the completed product

Correct Answer: AB

QUESTION 2

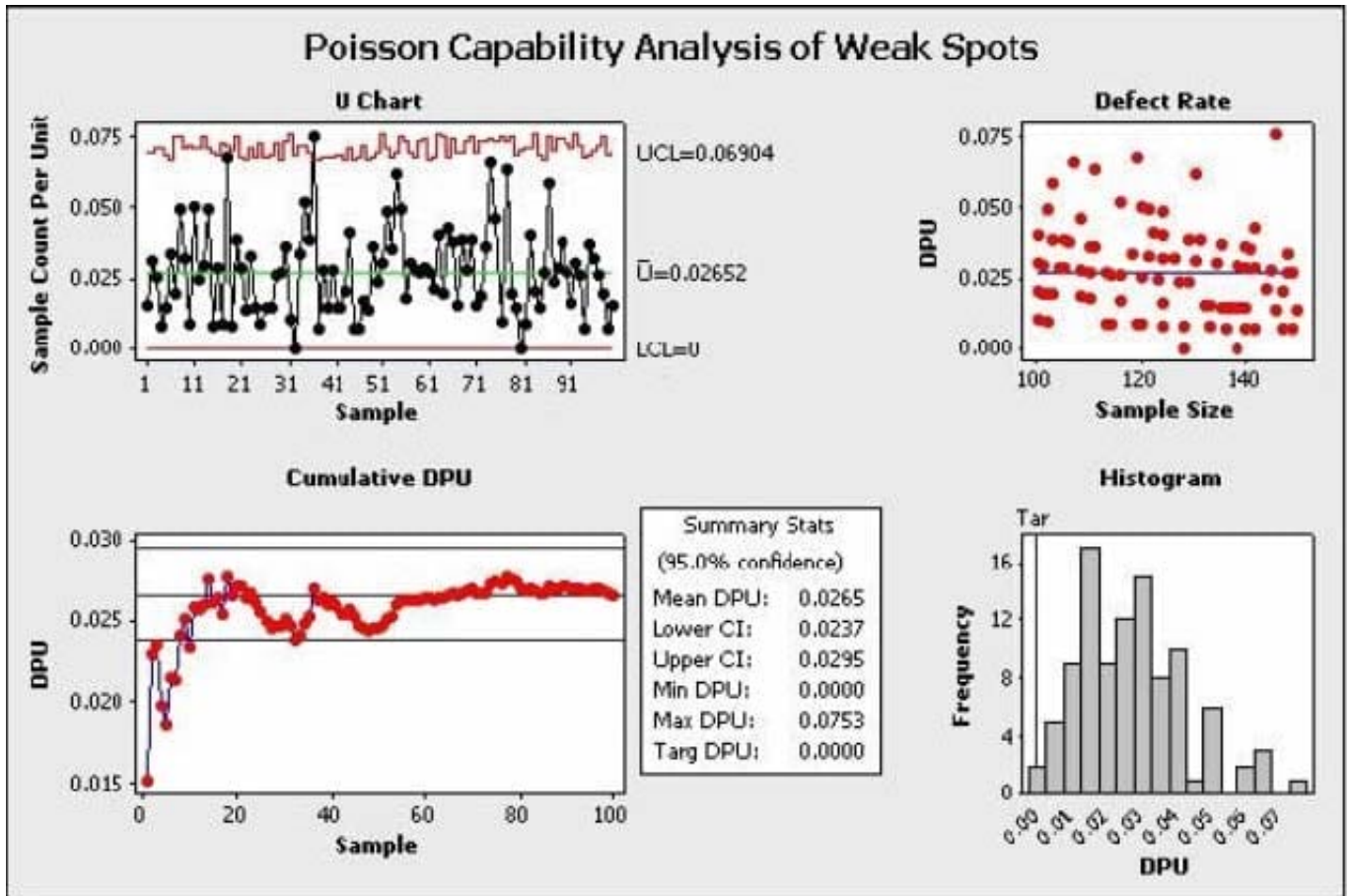
Following process modifications, the Null Hypothesis states that no improvement to the process has occurred. If we discover the Null Hypothesis Test was rejected when it was false that would be a(n) _____.

- A. Alpha Error
- B. Type I Error
- C. Type II Error
- D. Type III Error

Correct Answer: C

QUESTION 3

Which statements are correct about the advanced Capability Analysis shown here?



(Note: There are 3 correct answers).

- A. This is a Poisson Capability Analysis.
- B. The average DPU with 95% confidence is between 0.024 and 0.0295.
- C. The DPU does not seem to vary depending on sample size.
- D. The process shows only one instance of being out of control statistically so we have confidence in the estimated DPU of this process.
- E. The maximum DPU in one observation was nearly 0.0753.

Correct Answer: BCE

QUESTION 4

Kanban establishes a means of monitoring production, conveyance and delivery information such that efficient flow is established. The method used by Kanban is to require a _____ before anything moves.

- A. Sign-off
- B. Signal

C. Bell to ring

D. Work order

Correct Answer: B

QUESTION 5

Data that can be measured on a continuum and has meaningful decimal subdivisions are _____ data.

A. Continuous

B. Surplus

C. Discrete

D. Variable

Correct Answer: A

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