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## QUESTION 1

The distance between the Mean of a data set and the Point of Inflection on a Normal curve is called the \_\_\_\_\_.

- A. Curve Spread
- B. Standard Deviation
- C. Numerical Average
- D. Data Breadth

Correct Answer: B

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## QUESTION 2

For a Normal Distribution as samples size increases the Range in Mean and Standard Deviation decrease relative to the Mean and Standard Deviation of the population.

- A. True
- B. False

Correct Answer: A

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## QUESTION 3

The Japanese born function of a Kanban event utilizes a specific, step-by-step approach meant to bring about major changes to a process.

- A. True
- B. False

Correct Answer: B

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## QUESTION 4

If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?

- A. Xbar-R Chart
- B. Individual-MR Chart
- C. NP Chart
- D. CUSUM Chart

Correct Answer: A

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## QUESTION 5

In a Fishbone Diagram the 6M's stand for Methods, \_\_\_\_\_, Machine, Man, Mother Nature and Materials.

- A. Measurements
- B. Merger
- C. Management
- D. Medical

Correct Answer: A

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