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QUESTION 1

Range Charts are the technique used to determine if Special Causes are occurring within the subgroups of the _____.

A. Histograms

B. SPC Charts

C. NP Charts

D. Pareto Charts

Correct Answer: B

QUESTION 2

In a good Measurement System the most variation will be with part-to-part measurements. What should you do if the majority of variation is associated with the Gage RandR assuming the gage is technically capable?

A. Focus on fixing the Repeatability and Reproducibility of the measurement device

B. Purchase a new machine

C. Focus on trimming the Part-to-Part variation

D. Run another MSA test with the machine

Correct Answer: A

QUESTION 3

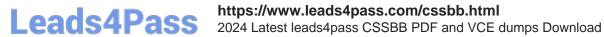Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?

A. Data shift analysis

B. Outlier analysis methods

C. Center Line and Control Limits

D. None of the above

Correct Answer: C

QUESTION 4

The relationship between a response variable and one or more independent variables is investigated and modeled by use of which of these?

A. X-Y Matrix

B. Baldridge Assessment

C. Critical X\\'s Definition

D. Analysis of Variance (ANOVA)

Correct Answer: D

QUESTION 5

A(n) _____ is best used to compare a Machine 1 average quality characteristic to the same quality characteristic of Machine 2.

A. 1-Sample t-test

B. 2-Sample t-test

C. F test

D. ANOVA test

Correct Answer: B

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