

Six Sigma Black Belt Certification - CSSBB

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QUESTION 1

Fractional Factorial Designs are used to analyze factors to model the output as a function of inputs if Hypothesis Testing in the Analyze Phase was inadequate to sufficiently narrow the factors that significantly impact the output(s).

A. True

B. False

Correct Answer: A

QUESTION 2

When a Belt creates a Process Map she will use a ______ to depict a decision point requiring a Yes or No decision.

- A. Circle
- B. Square
- C. Diamond
- D. Rectangle
- Correct Answer: C

QUESTION 3

With Measurement System Analysis we are concerned with two issues that impact the potential variability of the data. They are _____.

- A. Precision and Accuracy
- B. Reliability and Repeatability
- C. Error and Spread
- D. Sensitivity and Deflection

Correct Answer: A

QUESTION 4

When the Inputs, X\\'s, for your process are Normally Distributed about the Mean, the Outputs, Y\\'s, will always be Normally Distributed.

- A. True
- B. False

Correct Answer: B

QUESTION 5

The distance between the Mean of a data set and the Point of Inflection on a Normal curve is called the

- A. Curve Spread
- **B. Standard Deviation**
- C. Numerical Average
- D. Data Breadth
- Correct Answer: B

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