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QUESTION 1

Which of the following tools can provide a ranking of things to be done?

- A. Measles charts.
- B. Cause and effect diagram.
- C. Scatter diagram.
- D. Checklist.

Correct Answer: D

QUESTION 2

What is the probability of an item failing in less than 5 hours if it has a constant failure rate of 1/hour?

- A. 0.00674
- B. 0.99127
- C. 0.99326
- D. 0.99642

Correct Answer: C

QUESTION 3

The descriptive name for a fishbone or Ishikawa diagram is which of the following?

- A. Flow charts.
- B. Cause and effect diagrams.
- C. Pareto diagram.
- D. Scatter diagram.

Correct Answer: B

QUESTION 4

A lot is known to be 1.2% defective. Five units are randomly selected from the lot, and the lot is accepted if 1 or fewer defects are found. What is the probability of the lot being rejected?

- A. 0.9985

B. 0.01

C. 0.00173

D. 0.00223

Correct Answer: C

QUESTION 5

The term "quality audit" can refer to the appraisal of the quality system of

. An entire plant or company.

. One product.

. One major quality activity.

A. I only

B. I,II and III

C. II and III only

D. I and III only

Correct Answer: B

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