

## CLSSYB<sup>Q&As</sup>

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**QUESTION 1**

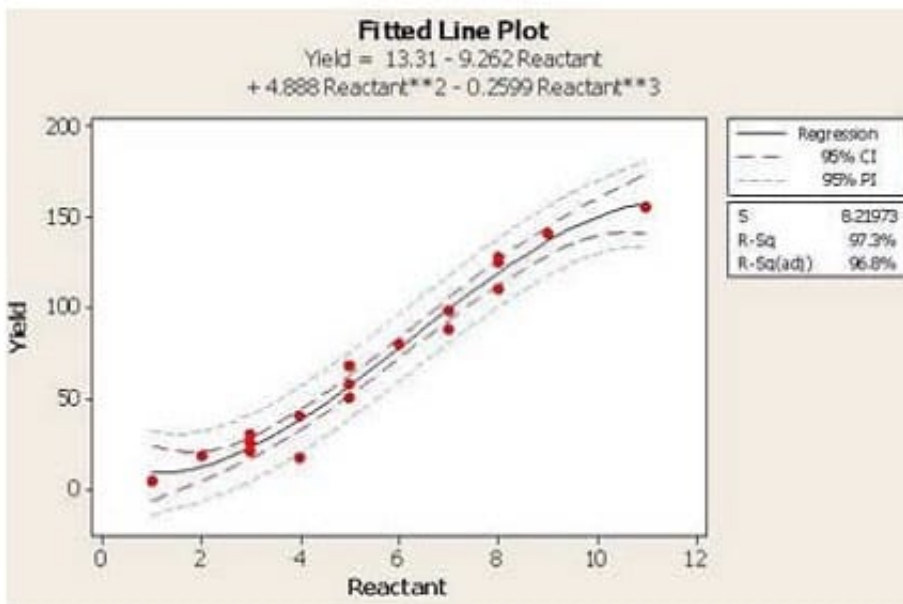
A Six Sigma tool that helps to screen factors by using graphical techniques to logically subgroup multiple discrete X's plotted against a continuous Y is known as a \_\_\_\_\_ Chart.

- A. SIPOC
- B. Multi-Vari
- C. Box Plot
- D. Whisker

Correct Answer: B

**QUESTION 2**

Which statement is NOT correct about the Fitted Line Plot shown here?



- A. The independent variable is the reactant
- B. If the reactant was 6 units, with 95 % confidence we would expect a minimum yield of 100 units
- C. With at least 95% confidence, we can expect less than 10 units of Yield when the reactant is at a value of 1
- D. A reactant value between 2 and 4 units yields around 20 to 40

Correct Answer: D

**QUESTION 3**

Which is NOT a benefit of a Resource Plan?

- A. Outline of processes to follow when there is a failure
- B. Outline of processes to follow when a process is out of Control
- C. Outline of processes to follow in Standard Operating Procedures
- D. Outline of processes to follow when automation fails

Correct Answer: C

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#### QUESTION 4

You are a Project Manager wanting to compare on time delivery (%) of Team Leads across 4 teams, your choice of technique would be?

- A. Hypothesis Testing
- B. Histograms
- C. Pareto chart
- D. Box Plots

Correct Answer: D

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#### QUESTION 5

Training cost is \$2,000 and a project required an initial investment of \$16,000. If the project yields monthly savings of \$1,500 beginning after 2 months, what is the payback period in months (before money costs and taxes)?

- A. 12
- B. 14
- C. 22
- D. 28

Correct Answer: B

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