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QUESTION 1

With Measurement System Analysis we are concerned with Precision and _____ of the data to be collected.

- A. Sensitivity
- B. Reliability
- C. Variability
- D. Accuracy

Correct Answer: D

QUESTION 2

Kaizens or Kaikakus and Six Sigma projects are intended to create incremental process improvements versus breakthrough, significant improvements.

- A. True
- B. False

Correct Answer: B

QUESTION 3

_____ represents all the variation that one can expect to experience from the output of the subject process.

- A. A Standard Deviation
- B. Data range
- C. Long-term Data
- D. The Mode

Correct Answer: C

QUESTION 4

Which of the following statements is/are true for a normal distribution?

- A. the mean, the median and the mode are equal
- B. 50% of values lie within one standard deviation of the mean
- C. it can be described in terms of mean and its standard deviation

D. the standard deviation is equal to the variation

Correct Answer: A

QUESTION 5

Which one of the following is not a Process Improvement Methodology?

A. Lean

B. Six Sigma

C. Theory of Constraints

D. Kano Model

Correct Answer: D

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