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QUESTION 1

When completing an FMEA what are standard process controls that are typically used to prevent a failure in a process?

- A. Statistical Process Control, Poke-Yoke, Inspection
- B. Checksheets, Customer Interviews, Surveys
- C. Customer Complaints, Inspections, Error Proof
- D. Statistical Process Control, tracking defects in process

Correct Answer: B

QUESTION 2

It is a Type I error if we reject the Null Hypothesis when it is actually true.

- A. True
- B. False

Correct Answer: A

QUESTION 3

One of the key roles of a Champion (Sponsor) is _____

- A. Hire team of Master Black Belt, Black Belts, among others
- B. Develop process maps
- C. Perform Statistical Analysis
- D. Play a pivotal role in that they own the processes of the business and, therefore, must ensure process improvements are captured and sustained
- E. Conduct a brainstorming session

Correct Answer: D

QUESTION 4

The Regression Model for an observed value of Y contains the term to which represents the Y axis intercept when X = 0.

- A. True
- B. False

Correct Answer: A

QUESTION 5

When a Belt decides to use written procedures and visual controls to improve the consistency of the tasks that must occur in the process he is improving he has utilized the _____ activity of 5S.

- A. Sustaining
- B. Sorting
- C. Standardizing
- D. Straightening

Correct Answer: C

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