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QUESTION 1

Due to excessive pollution, GREEN Solutions Inc. is considering subsidizing public transportation to work for its employees. According to the manager it takes an average weekday commute of 39 minutes with a Standard Deviation of 7 minutes for the employees to get to work while they use their personal vehicles for their office commute while the management set a policy of not more than 40 minutes for their daily one-way commute. A survey conducted one day on 70 employees showed an average of 34 minutes commuting time using the metro public transportation system with a Standard Deviation of 21 minutes. Assuming a Normal Distribution for the commute times by either personal or public transportation, which of these is true?

A. The probability that they would arrive on time using personal vehicles is much higher than using the metro public transportation system (MPTS)

B. The probability that they would arrive on time using the MPTS is much higher than using their personal vehicles

C. The two probabilities are about the same excepting in one case the consistency is higher than the other

D. We need to compile more data around weekends to incorporate for traffic differences

E. When Standard Deviation is higher the probability goes down and so the MPTS is worse

Correct Answer: B

QUESTION 2

If a process has Outliers which pair of charts is most preferable if subgroups will exist for the Continuous Data?

A. Individual-Moving Range

B. Xbar-R Charts

C. Xbar-S Charts

D. nP and P Charts

Correct Answer: B

QUESTION 3

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the _____.

A. Standard Deviation

B. Mean

C. Median

D. True value

Correct Answer: D

QUESTION 4

It is a Type II error if we decide to reject the Null Hypothesis when it is actually true.

A. True

B. False

Correct Answer: B

QUESTION 5

The data on SPC charts are typically constructed such that they have the most recent data point on the right hand side.

A. True

B. False

Correct Answer: A

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