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QUESTION 1

In a good Measurement System the most variation will be with part-to-part measurements. What should you do if the majority of variation is associated with the Gage RandR assuming the gage is technically capable?

- A. Focus on fixing the Repeatability and Reproducibility of the measurement device
- B. Purchase a new machine
- C. Focus on trimming the Part-to-Part variation
- D. Run another MSA test with the machine

Correct Answer: A

QUESTION 2

On a _____ one can see a pattern from the graphed points such that conclusions can be drawn about the largest family of Variation.

- A. Multi-Vari Chart
- B. Weighted Scale
- C. X-Y Matrix
- D. Poisson Chart

Correct Answer: A

QUESTION 3

Proposed Six Sigma projects that are not in some way linked to organizational goals:

- A. will typically be short term
- B. use statistical inference
- C. have a high risk of failure
- D. should not be approved E. none of the above

Correct Answer: D

QUESTION 4

The calculation of Column Total Times Row Total divided by Grand Total yields expected values from what type of chart?

- A. Pareto Chart
- B. Sakami Table
- C. Contingency Table
- D. None

Correct Answer: C

QUESTION 5

A(n) _____ has occurred when two inputs have a greater impact on a change in the output than either of the inputs has by itself.

- A. Dependency
- B. Bimodal reaction
- C. Interaction
- D. Amplified effect

Correct Answer: C

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