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QUESTION 1

In a good Measurement System the most variation will be with part-to-part measurements. What should you do if the majority of variation is associated with the Gage RandR assuming the gage is technically capable?

- A. Focus on fixing the Repeatability and Reproducibility of the measurement device
- B. Purchase a new machine
- C. Focus on trimming the Part-to-Part variation
- D. Run another MSA test with the machine

Correct Answer: A

QUESTION 2

At the very initiation of a project a Belt must develop a concise _____ that states at a high level the area of concern and why it is important this issue be improved.

- A. Business Case
- B. Project Doctrine
- C. Management Justification
- D. Process Owner Disclosure

Correct Answer: C

QUESTION 3

The relationship between a response variable and one or more independent variables is investigated and modeled by use of _____.

- A. X-Y Matrix
- B. Baldrige Assessment
- C. Analysis of Variance (ANOVA)
- D. Critical X's Definition

Correct Answer: C

QUESTION 4

A Process Map is created in order that a Belt can _____.

- A. Follow the product to the end
- B. Get the line people's names correct
- C. Capture all the activities comprising the process
- D. Manage the input inventory delivery schedule

Correct Answer: C

QUESTION 5

One of the primary deliverables from performing a SIPOC is to begin to understand which outputs have the greatest effect on the customer most valued inputs.

- A. True
- B. False

Correct Answer: B

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