

## CLSSBB<sup>Q&As</sup>

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## QUESTION 1

Early in a project a Belt will want to begin to identify and evaluate risk factors for the subject process and will therefore begin building a(n) \_\_\_\_\_.

- A. FMEA
- B. SIPOC
- C. X-Y Diagram
- D. Team Charter

Correct Answer: A

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## QUESTION 2

= 0.05 A machine tool vender wants to sell an injection molding machine. The current machine produces 3.2% defectives. A sample of 1100 from the vender's machine has 2.9% defective. Do these numbers indicate that the proposed machine has a lower rate of defectives?

- A. yes
- B. no

Correct Answer: A

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## QUESTION 3

Measurement \_\_\_\_\_ is defined as the difference between the observed and the expected values for a given set of data.

- A. Breadth
- B. Linearity
- C. Range
- D. Bias

Correct Answer: D

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## QUESTION 4

A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the \_\_\_\_\_.

- A. Value Stream Map

- B. FMEA
- C. Pareto Chart
- D. Standard Operating Procedure

Correct Answer: A

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## QUESTION 5

A team working with a plant relocation is tasked with designing a process for moving 180 pieces of equipment. Incoming orders may need to be filled during the move at either the old site or the new one. Transportation equipment availability is uncertain. Construction schedules at the new site is very weather dependent. The team designs a chart that attempts to cover these and other contingencies with

appropriate measures dealing with each. The tool best fitted for this task is:

- A. Affinity diagram
- B. Inter-relationship digraph
- C. Tree diagram
- D. Process decision program chart
- E. Matrix diagram
- F. Prioritization matrix
- G. Activity network diagram

Correct Answer: D

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